



## Factor II, Incorporated

The Art, Science and Technology of  
Silicones and Prosthetics...

## Safety Data Sheet

Product Code: A-RTV-4020 C

Date of Issue: 10/20/2017

Revision Date: 02/23/2023

### SECTION 1: IDENTIFICATION

#### PRODUCT IDENTIFIER

Product Name        Silicone Elastomer

Product Code        A-RTV-4020 C

Intended Use(s) :    For professional use only

#### CONTACT INFORMATION FOR SUPPLIER OF SAFETY DATA SHEET

Factor II, Incorporated  
5642 White Mountain Ave  
PO Box 1339  
Lakeside AZ 85929  
928-537-8387  
[www.factor2.com](http://www.factor2.com)  
[sales@factor2.com](mailto:sales@factor2.com)

#### EMERGENCY TELEPHONE NUMBERS

928- 368-7502

### SECTION 2: HAZARD IDENTIFICATION

#### 2.1 Classification of the substance or mixture:

The product has been classified according to the legislation in force.

#### **Hazard Classification:**

##### **Health Hazards:**

Toxic to reproduction

Category 1B    H360Fd: May damage fertility. Suspected of  
damaging the unborn child.

#### 2.2 Label Elements:

#### **Hazard pictograms:**



**Signal word:**

**Danger**



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**Hazard statements:** H360Fd: May damage fertility. Suspected of damaging the unborn child.

### Precautionary Statements:

**Prevention:** P281: Use personal protective equipment as required.

**Response:** P308+P313: IF exposed or concerned: Get medical advice/attention.

### 2.3 Other hazards which do not result in GHS classification:

Chemical compounds containing silicon – hydrogen bonds (SiH). This product may generate hydrogen gas. For further information, refer to section 10: "Stability and Reactivity"

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

### Mixtures:

#### General information:

Mixture of Polyorganosiloxanes fillers.

#### Hazardous Component(s):

Chemical name	Concentration	Type	CAS number	Classification
2,4,6,8-Tetramethyl-2,4,6,8-tetravinylcyclotetrasiloxane	5-<10%	Component	2554-06-05	Repr.1B H360Fd;

\*All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The full text for all H-statements is displayed in section 16.

## SECTION 4: FIRST AID MEASURES

#### General information:

No specific first aid measures noted.

### 4.1 Description of first aid measures:

#### Inhalation:

Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

#### Skin Contact:

Wash skin thoroughly with soap and water. Get medical attention if symptoms occur.



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### **Eye contact:**

In the event of contact with the eyes, rinse thoroughly with clean water for at least 15 minutes. Get medical attention if symptoms occur.

### **Ingestion:**

Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if symptoms occur.

### **Personal Protection for First-aid Responders:**

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). Refer to sections 5 and 8 for information on emergency procedures and protective equipment.

### **4.2 Most important symptoms and effects, both acute and delayed:**

Any important symptoms and effects are described in Section 11 (Toxicological information) of this SDS.

### **4.3 Indication of any immediate medical attention and special treatment needed:**

### **Notes to the physician:**

No specific recommendations.

## **SECTION 5: FIRE FIGHTING MEASURES**

### **5.1 Extinguishing media:**

#### **Suitable extinguishing media:**

Alcohol resistant foam. Carbon dioxide (CO<sub>2</sub>). Dry sand. Water spray.

#### **Unsuitable extinguishing media:**

Alkaline powders. Do not use water jet as an extinguisher, as this will spread the fire.

### **5.2 Special hazards arising from the substance or mixture:**

Product will burn under fire conditions. This product may generate hydrogen gas. Vapors may form explosive mixtures with air. Thermal decomposition or combustion may liberate carbon oxides, silicon oxides and other toxic gases or vapors.

### **5.3 Advice for firefighters:**

#### **Special fire-fighting procedures:**

Use standard firefighting procedures and consider the hazards of other involved materials. Remove undamaged containers from fire area if safe to do so. Evacuate to a safe location and contact the emergency services. Water spray should be used to cool containers.

### **Special protective equipment for fire-fighters:**



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Firefighters should wear standard protective equipment and a positive self-contained breathing apparatus (SCBA).

### SECTION 6: ACCIDENTAL RELEASE MEASURES

#### **6.1 Personal precautions, protective equipment and emergency procedures:**

Follow safe handling advice and personal protective equipment recommendations. Eliminate all sources of ignition. Avoid contact with alkalis and caustic products.

Caution: Contaminated surfaces may be slippery.

#### **6.2 Environmental Precautions:**

Do not release into the environment. Do not discharge into drains, water courses or onto the ground.

#### **6.3 Methods and material for containment and cleaning up:**

Absorb with sand or other inert absorbent. Use clean non-sparking tools to collect absorbed material. Scrape up and place in appropriate vented container. Recovered material should be stored in a vented container. Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas.

#### **6.4 Reference to other sections:**

Please observe the important information mentioned in the other sections. See Section 8 of the SDS for Personal Protective Equipment. For further information, refer to section 10: "Stability and Reactivity". For waste disposal, see section 13 of the SDS.

### SECTION 7: HANDLING AND STORAGE

#### **7.1 Precautions for safe handling:**

##### **Precautions:**

This product may generate hydrogen gas. Keep away from ignition source. Empty container after use should be stored in separate area, and be disposed after degassing completely. Handle and open container with care. Take precautionary measures against static discharge. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Avoid inhalation of vapors/aerosols/dusts and contact with skin and eyes. Use mechanical ventilation in case of handling which causes formation of vapors. If ventilation is insufficient, suitable respiratory protection must be provided. See Section 8 of the SDS for Personal Protective Equipment. Do not mix with incompatible materials. For further information, refer to section 10: "Stability and Reactivity". Take care to prevent spills, waste and minimize release to the environment. In case of spills, beware of slippery floors and surfaces. Contact Elkem Silicones for additional publications on the safe handling of SIH Product.

##### **Hygiene measures:**



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Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### **7.2 Conditions for safe storage, including any incompatibilities:**

Store in accordance with local/regional/national regulations. Avoid discharge into drains, water courses or onto the ground. Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames, and high temperatures. For further information, refer to section 10: "Stability and Reactivity". Store in original tightly closed container, equipped with a degassing device. Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines. Do not repackage. Clogged container vents may increase pressure build up. Keep in properly labelled containers. Protect against physical damage and/or friction.

### **7.3 Specific end use(s):**

See the technical data sheet on this product for further information.

## **SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION**

### **8.1 Control Parameters:**

#### **Occupational Exposure Limits:**

No exposure limits noted for the ingredient(s).

### **8.2 Exposure controls:**

#### **Appropriate Engineering Controls:**

Use engineering controls to reduce air contamination to permissible exposure level. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### **Individual protection measures, such as personal protective equipment:**

Provide sufficient ventilation during operations which cause vapor formation. Personal protective equipment should be chosen according to applicable standards, adapted to the conditions of use of the product and in discussion with the supplier of the personal protective equipment.

#### **Eye/face protection:**

Safety glasses with side shields

#### **Hand protection:**

Protective gloves are recommended.

#### **Skin and Body protection:**

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.



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### Respiratory protection:

No protection is ordinarily required under normal conditions of use and with adequate ventilation.

### Environmental Controls:

See sections 7 and 13 of the Safety Data Sheet.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (Based on typical material)

### 9.1 Information on basic physical and chemical properties:

#### Appearance:

Physical state:

Liquid

Form:

Viscous

Color:

Colorless

Odor:

Slight odor

pH:

By definition, pH measurement consists in the determination of hydrogen ions concentration in solution, generally aqueous. Silicones products are hydrophobic and therefore, not soluble in water. By consequence, it is not possible to measure the pH value.

Melting point/freezing point:

No data available.

Boiling Point:

No data available.

Flash Point:

> 392 °F (200 °C)

Flammability:

No data available.

Flammability limit - upper (%):

74 %(V) Hydrogen.

Flammability limit - lower (%):

4 %(V) Hydrogen.

Vapor pressure:

No data available.

Relative vapor density:

No data available.

Evaporation Rate:

No data available.

Solubility(ies)

Solubility in water

Insoluble

Solubility (other)

Acetone: Miscible (in all proportions).  
Ethanol: Miscible (in all proportions).  
Diethylether: Miscible (in all proportions).  
Aliphatic hydrocarbons: Miscible (in all proportions).  
Aromatic hydrocarbons: Miscible (in all proportions).  
Chlorinated solvents: Miscible (in all proportions).



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<b>Partition coefficient (n-octanol/water)</b>	No data available.
<b>Auto-ignition temperature</b>	500 °C Hydrogen.
<b>Decomposition temperature</b>	No data available.
<b>Kinematic Viscosity</b>	No data available.

### 9.2 Other information:

**Oxidizing properties:** According to the data on the components  
Not considered as oxidizing.  
(according to EC criteria)

## SECTION 10: STABILITY AND REACTIVITY DATA

### 10.1 Reactivity

No other information noted.

### 10.2 Chemical Stability:

Material is stable under normal conditions.

### 10.3 Possibility of hazardous reactions:

This product may generate hydrogen gas.

### 10.4 Conditions to avoid:

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible Materials:

A fire or explosion hazard arises because highly flammable gas (hydrogen) is released when the product is in contact with: Strong oxidizers, strong bases and chemical compounds with mobile hydrogen, in the presence of metal salts and complexes.

### 10.6 Hazardous Decomposition Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and amorphous silica.

Quantity of hydrogen potentially released (l/kg of product): -38

## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects:

#### Acute toxicity:



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### **Oral:**

Not classified for acute toxicity based on available data.

### **Dermal:**

Not classified for acute toxicity based on available data.

### **Inhalation:**

Not classified for acute toxicity based on available data.

### **Repeated dose toxicity:**

#### **Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
NOAEL: 15mg/kg ; LOAEL: 150 mg/kg ; (Rat ; Female, Male ; 13 Weeks ; Gavage (Oral)) ;  
Target Organ(s): ovaries ; Method: OECD 408

### **Skin Corrosion/Irritation:**

#### **Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
Based on available data, the classification criteria are not met. Not irritating (Rabbit) ; Method:  
Similar to OECD 405 ; Results obtained on a similar product.

### **Serious Eye Damage/Eye Irritation:**

#### **Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
Based on available data, the classification criteria are not met. Not irritating (Rabbit ; 24 h) ;  
Method: Similar to OECD 405 ; Results obtained on a similar product.

### **Respiratory or Skin Sensitization:**

#### **Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
Skin sensitizer: Based on available data, the classification criteria are not met ; Not a skin  
sensitizer. (Guinea Pig) ; Method: According to a standardized method.

### **Gern Cell Mutagenicity:**

#### **In vitro: Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
Bacterial reverse mutation test: No mutagenic effect. (Salmonella typhimurium ; with and without  
metabolic activation) ; Method: OECD 471



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Chromosomal aberration: Positive with metabolic activation., Negative without metabolic activation.

(Chinese hamster lung cells) ; Method: OECD 473

### **In vivo: Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):

Mammalian erythrocyte micronucleus test: negative (Mouse ; Gavage (Oral)) ; Method: OECD 474

### **Carcinogenicity:**

No data available.

### **IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

No carcinogens present or none present in regulated quantities

### **US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogens present or none present in regulated quantities

### **Reproductive toxicity:**

**Fertility: Based on our knowledge of the composition information: May damage fertility. Suspected of damaging the unborn child.**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):

May damage fertility.

Reproduction/developmental toxicity screening test: NOAEL (parent): 15 mg/kg ; noael (F1): 150mg/kg ; NOAEL (terato): 100mg/kg ; NOAEL (mater): 100mg/kg (Rat ; Gavage (Oral)) ; Method: OECD 414 ; Embryo-foeto / Teratogenic effects have been observed.

**Teratogenicity: Based on our knowledge of the composition information: May damage fertility. Suspected of damaging the unborn child.**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):

Suspected of damaging the unborn child.

NOAEL (terato): 100mg/kg ; NOAEL (mater): 100mg/kg (Rat ; Gavage (Oral)) ; Method: OECD 414 ; Embryo-foeto / Teratogenic effects have been observed.

### **Specific Target Organ Toxicity – Single Exposure:**

**Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):

Not classified

### **Aspiration Hazard:**

**Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):

Not classified

## **SECTION 12: ECOLOGICAL INFORMATION**



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### Ecotoxicity:

#### Acute toxicity:

##### **Fish: Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
LL50 (Sheepshead minnow (*Cyprinodon variegatus*); 96 h ; semi-static) : > 1,000 mg/l ; Method:  
OECD 203

##### **Aquatic Invertebrates: Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
LL50 (Calanoid copepod (*Acartia tonsa*); 48 h ; Static) : 272 mg/l ; Method: According to a  
standardized method.

NOELR (Calanoid copepod (*Acartia tonsa*); 48 h ; Static) : 100mg/l ; Method: According to a  
standardized method.

##### **Aquatic plants: Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
ErL50 (*Skeletonema costatum*; 70.5 h ; Static) : > 988mg/l ; Method: According to a  
standardized method.

NOELR (*Skeletonema costatum*; 70.5 h ; Static) : >=mg/l ; Method: According to a standardized  
method.

**Toxicity to microorganisms:** No data available.

### Chronic Toxicity:

##### **Fish: Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYLCECLOTETRASILOXANE (2554-06-5):  
NOEC (*Oncorhynchus mykiss*; 93 d ; Flow through) : >=0.004 mg/l ; Method: OECD 210 ;  
Results obtained on a similar product.

##### **Aquatic Invertebrates: Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
NOEC (Water flea (*Daphnia magna*); 21 d ; Flow through) ; 0.0079 mg/l ; Method; OECD 211 ;  
Results obtained on a similar product.

### 12.2 Persistence and Degradability:

**Stability in water:** No data available.

##### **Biodegradation: Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYL CYCLOTETRASILOXANE (2554-06-5):  
3.7% (29 D) ; Method: OECD 310 ; The product is not considered to be readily biodegradable.



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**BOD/COD Ration:** No data available.

### **12.3 Bioaccumulative potential:**

**Bioconcentration Factor (BCF): Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYLCLCLOTETRASIOXANE (2554-06-5):

Bioconcentration Factor (BCF): 12,400 (Pimephales promelas ; 28 d) ; Method: OECD 305 ;

The product is not bioaccumulating.

**Partition coefficient (n-octanol/water) : Based on our knowledge of the composition information:**

2,4,6,8-TETRAMETHYL-2,4,6,8-TETRAVINYLCLCLOTETRASIOXANE (2554-06-5):

Log Know: 6.47 (20°C) ; Method: OECD 117

### **12.4 Mobility in soil:**

No data available.

### **12.5 Other adverse effects:**

No data available.

## **SECTION 13: DISPOSAL CONSIDERATIONS**

### **13.1 Waste treatment methods:**

The user's attention is drawn to the possible existence of local regulations regarding disposal.

#### **Disposal methods:**

Waste of this material should not be mixed with other waste. Provide measures such as vented bungs to ensure pressure relief in the waste container. Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

#### **Contaminated Packaging:**

Contaminated packages should be as empty as possible and equipped with a degassing device. Recycle following cleaning or dispose of at an authorized site. Packaging that cannot be cleaned should be disposed of in the same way as the product it contained.

## **SECTION 14: TRANSPORT INFORMATION**

#### **DOT**

Not regulated.

#### **IMDG/MO**



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Not regulated.

### IATA

Not regulated.

### Other information:

Warning

Packaging with a breathing/venting bung are FORBIDDEN for transport by air.

## SECTION 15: REGULATORY INFORMATION

### US Federal Regulations

#### **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None present or none present in regulated quantities.

#### **CERCLA Hazardous Substance List (40 CFR 302.4):**

None present or none present in regulated quantities.

#### **Superfund Amendments and Reauthorization Act of 1986 (SARA)**

##### **Hazard categories**

Reproductive toxicity

##### **SARA 304 Emergency Release Notification**

None present or none present in regulated quantities.

#### **US. EPA Emergency Planning and Community Right-to-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) – Supplier Notification Required:**

None present or none present in regulated quantities.

### US State Regulations

#### **US. California Proposition 65**

No ingredient regulated by CA Prop 65 present.

#### **US. New Jersey Worker and Community Right-to-Know Act**

No ingredient regulated by NJ Right-to-Know Law present.

#### **US. Massachusetts RTK - Substance List**

No ingredient regulated by MA Right-to-Know Law present.

#### **US. Pennsylvania RTK - Hazardous Substances**

No ingredient regulated by PA Right-to-Know Law present.

#### **US. Rhode Island RTK**

No ingredient regulated by RI Right-to-Know Law present.

### **Inventory Status**

US TSCA Inventory

On or in compliance with the inventory.



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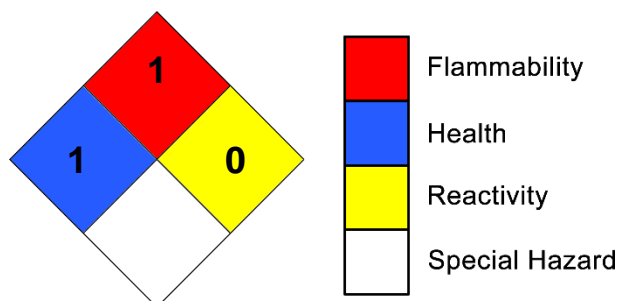
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Canada DSL Inventory List	On or in compliance with the inventory.
Japan (ENCS) List	On or in compliance with the inventory.
China Inv. Existing Chemical Substances	On or in compliance with the inventory.
Korea Existing Chemicals Inv. (KECI)	On or in compliance with the inventory.
Australia Industrial Chemicals Act (AIC):	On or in compliance with the inventory.
Philippines PICCS	On or in compliance with the inventory.
New Zealand Inventory of Chemicals	On or in compliance with the inventory.
Taiwan Chemical Substance Inventory:	On or in compliance with the inventory.
Vietnam National Chemical Inventory:	On or in compliance with the inventory.
EINECS, ELINCS or NLP:	On or in compliance with the inventory.

### SECTION 16: OTHER INFORMATION



Health rating: 0-Minimal; 1-Slight; 2-Moderate; 3-Serious; 4-Severe; RNP – Rating not possible

#### **Wording of the H-statements in section 2 and 3:**

H360Fd May damage fertility. Suspected of damaging the unborn child.

#### **PATENT WARNING:**

Factor II Technology disclaims any expressed or implied warranty against the infringement of any patent. Factor II does not warrant that the use or sale of the products described herein will not infringe the claims of any U.S. patents or other country's patents covering the product itself or the use in combination with other products or in the operation of any process.



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### **WARNINGS ABOUT PRODUCT SAFETY:**

Factor II technology believes that the information and data contained herein is accurate and reliable; however, it is the user's responsibility to determine suitability and safety of use for these materials. Factor II cannot know the specific requirements of each application and hereby makes the user aware that it has not tested or determined that these materials are suitable or safe for any application. It is the user's responsibility to adequately test and determine the safety and suitability for their application. Factor II makes no warranty concerning fitness for any use or purpose. There has been no testing done by Factor II to establish safety of use in any medical application. Factor II has tested this material only to determine if the product meets the applicable specification. When considering the use of a Factor II product in a particular application, you should review the latest Material Safety Data Sheets and contact Factor II for any questions about product safety information you may have.

**IT IS RECOMMENDED THAT THE PURCHASER THOROUGHLY TEST ANY APPLICATION PRIOR TO FULL SCALE PRODUCTION OR COMMERCIALIZATION. INFORMATION CONTAINED IN THIS TECHNICAL PROFILE SHOULD NOT BE TAKEN AS INDUCEMENT TO FRINGE ANY PATENT. FACTOR II WARRANTS ONLY THAT ITS PRODUCTS MEET ITS SPECIFICATIONS. THERE IS NO WARRANTY OF MERCHANTABILITY OF FITNESS FOR USE OR ANY OTHER WARRANTIES EXPRESS OR IMPLIED. FACTOR II MAKES NO GUARANTEE OF SATISFACTORY RESULTS**

### ***DISCLAIMER / STATEMENT OF LIABILITY:***

*This is to certify that the above designated material has been tested and did comply with the listed specifications (with listed exceptions) when supplied in original container. The material is subject to the conditions listed on the invoice. The above is a copy of information on file. The lot acceptance data are available for examination. This is a computer-generated document that is valid without a signature. The information above is supplied in good faith and, to the best of our knowledge, is based on available sources believed to be reliable and accurate. This document and any information provided herein are for your guidance only. The use by the requestor is beyond Factor II control; therefore, the responsibility for appropriate and safe use of the above information lies with the End user. Factor II shall not be responsible for any misuse and/or misapplication of the information in this document. Factor II is a distributor of this product not the manufacture. Factor II will warrant this product 6-months from the ship date, some restrictions apply.*